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ENTITLED

**PROCESS AND APPARATUS FOR PLACEMENT OF
MEGACELLS IN ICs DESIGN**

PROCESS AND APPARATUS FOR PLACEMENT OF MEGACELLS IN ICs DESIGN

FIELD OF THE INVENTION

This invention relates to integrated circuits
5 (ICs), and particularly to placement of megacells
during the design phase of manufacturing ICs.

BACKGROUND OF THE INVENTION

During the design phase of an integrated
circuit, it is necessary to place cells within the
10 bounds (footprint) of the semiconductor chip layout
in accordance with certain design rules. The
placement of cells takes into account routing of
wires between the cells, pin placement, timing
considerations, etc. Certain cells, called
15 "megacells", occupy a considerably larger area than
most cells. Examples of megacells include flip-flops,
memories, etc.

When the cells are initially placed, the
positions of certain cells, including certain
20 megacells, are considered "fixed" due to design
constraints. For example, it is common to fix the
position of cells having pins coupled to an edge of
the IC chip for connection to external devices.

During the design phase, wires are routed
25 between cells. These wires form "blockages" where
cells and megacells cannot be placed. Thus, if the
position of a cell or megacell encroaches on a
blockage, either the blockage or the cell (or
megacell) must be moved. Ordinarily, movement of a

blockage is a relatively complex task, because it usually involves movement of numerous other cells and megacells. On the other hand, it is a relatively simple matter to move ordinary cells to accommodate
5 blockages. Therefore, it is common to move ordinary cells rather than blockages. But it is not an altogether easy task to move megacells to accommodate blockages.

Another problem encountered in megacell
10 placement occurs where plural megacells overlap. The size of megacells usually makes it difficult to move megacells after placement of other cells. Moreover, movement of fixed megacells, including flipping and rotation, might adversely affect timing
15 considerations to pins of the megacell, and might adversely affect the space available for routing wires and subsequent cell placement.

Consequently, there is a need for a technique to place megacells to the footprint of an IC chip such
20 that the placement of all megacells is "legal". As used herein, megacell placement is considered legal if no two megacells intersect, if no megacell occupies area covered by blockages, if fixed megacells are not moved, rotated or flipped, and if
25 there is enough space between megacells to create a legal placement of the remaining cells and blockages.

SUMMARY OF THE INVENTION

The present invention is directed to legal placement of megacells, and particularly to

correcting an initial design that violates design rules so that the corrected design satisfies the design rules while maintaining placement that is similar to the initial placement.

5 In one embodiment of the invention, megacells are in an initial integrated circuit layout that violates design rules. A size of each not-fixed megacell is inflated, and the inflated megacell is placed in a footprint of the chip to reduce placement
10 complexity. Megacell placements are permuted to reduce placement complexity.

 In some embodiments, the megacell size is inflated by identifying a distance between an edge on the megacell and each side of the chip. A distance
15 between the centers of the megacell and each other not-fixed megacell is identified, and an inflation factor is applied to the sides of the megacell.

 In other embodiments, the megacells are placed by placing all fixed megacells and blockages in the
20 footprint. A list is generated of free rectangles in the footprint that do not contain megacells and blockages. Beginning with the largest not-fixed megacell, each not-fixed megacell is placed in a free rectangle that is large enough to receive the megacell.
25 A transformation movement is then applied to the megacell if the movement reduces placement complexity.

 In other embodiments, the permutation of megacell placements is performed by swapping positions of megacells of each pair of not-fixed megacells if the

swapping reduces placement complexity, and then applying a transformation movement to each megacell if the movement reduces placement complexity.

In a second embodiment, a computer usable medium
5 contains computer readable program code that causes a computer to carry out the process.

BRIEF DESCRIPTION OF THE DRAWINGS

FIGS. 1-3, taken together, is a flowchart of a process of megacell placement according to the
10 present invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

In preferred embodiments, the process is carried out in a computer under the control of a computer readable program having code that controls the
15 computer to perform steps of the process. For purposes of explanation, it is assumed that the input layout includes an illegal megacell placement. It is also assumed that the input placement satisfies all requirements other than being legal. Therefore, the
20 goal of the present invention is to obtain a legal placement of megacells that is as similar to the input placement as possible.

For purposes of the present invention, a placement is considered legal if all of the following
25 conditions are satisfied: (1) no megacells intersect, (2) no megacells occupy areas covered by blockages, (3) fixed megacells are not moved, rotated or flipped, and (4) there is enough space between megacells to create a legal placement of the entire

IC chip. If the input placement is legal, the process ends. Otherwise, process is carried out to place megacells to a legal placement satisfying the above requirements, with the final placement as similar to the initial placement as possible.

The process consists of three primary steps: 1) parameter initialization, 2) initial placement, and 3) local improvements. These steps are shown in FIGS. 1-3, respectively.

10 1. Algorithm Parameters Initialization - FIG. 1

At step 10, the initial layout of the IC chip is input to the system, and at step 12 a list of megacells is generated. Blockages are treated as fixed megacells. The list commences with the fixed megacells, including blockages, arranged in arbitrary order. The not-fixed megacells are then arranged in order by area, commencing with the largest. There are two groups of megacell parameters: distance parameters and inflation parameters.

20 The distance parameters are side distance parameters and megacell center distance parameters. At step 14, the side distance parameters are identified for each megacell in the design based on the initial placement. The side distance parameters are the distances, in the initial placement, from each megacell corner to each chip edge in Manhattan metrics. For each megacell M_i , there are sixteen side distance parameters DS_{i1}, \dots, DS_{i16} . At step 16, the megacell center distance parameters are identified

for each pair of megacells (M_i , M_j) in the initial placement. More particularly, a center distance parameter Dm_{ij} equal to the distance between megacell centers is identified in the input placement in
5 Manhattan metrics.

Inflation parameters are calculated for each megacell that is not fixed in the initial design. At step 18, a static parameter I_s is identified for all not-fixed megacells. The static inflation parameter,
10 which may be a pre-established inflation factor, will simply inflate the size of each not-fixed megacell by a design amount. At step 20, a dynamic inflation parameter is calculated for each not-fixed megacell. More particularly, for each half p_i of each not-fixed
15 megacell M_i , the number of pins np_i in the half is identified, and a dynamic inflation parameter for the part p_i is set equal to $np_i * I_{dyn}$, where I_{dyn} is a pre-selected dynamic inflation coefficient. The procedure is applied to four overlapping halves on
20 the not-fixed megacell: left and right halves of the megacell, and the upper and lower halves of the megacell, to derive the dynamic inflation parameter for the two orthogonal directions of the megacell.

After the inflation parameters are established,
25 each not-fixed megacell is inflated at step 22. More particularly, if the megacell size is equal to $m \times n$, new sizes are $m' = m + 2 * I_s + (np_{left} + np_{right}) * I_{dyn}$ and $n' = n + 2I_s + (np_{upper} + np_{lower}) * I_{dyn}$, where m and m' are the respective dimensions of the horizontal sides, n and

n' are the respective dimensions of the vertical sides, and $np_{left} * I_{dym}$, $np_{right} * I_{dym}$, $np_{upper} * I_{dym}$ and $np_{lower} * I_{dym}$ are the dynamic inflation parameters for the left, right, upper and lower halves of the
5 megacell. The inflation thus forms a larger megacell with dimensions $m' \times n'$ to provide enough space for wires. The process then continues to FIG. 2.

2. Initial Placement - FIG. 2

At step 100, the fixed megacells are placed to
10 their positions. This step commences with a rectangle identifying the footprint of the IC chip and initially consisting entirely of free space. The fixed megacells, including blockages, are placed in the footprint. As a result of step 100, some of the
15 space of the footprint is occupied by fixed megacells and blockages. At step 102, a list of maximal free rectangles is updated. The number of maximal free rectangles grows at a rate not greater than a linear function of the placement of megacells.

20 At step 104, a not-fixed megacell is selected from the list. The megacells are selected in the same order as they appear in the list. Since the not-fixed megacells are in order by size in the list, the largest not-fixed megacell is placed first.

25 At step 106 the megacell is placed at the next rectangle in the list of maximal free rectangles. If, at step 108, the megacell will fit in the selected free rectangle, at step 110 it is initially placed to a corner of the rectangle, such as the

upper left corner. However, if at step 108 there is not enough space in the rectangle to accommodate the megacell, the process loops back to step 106 to select the next rectangle.

5 After the not-fixed megacell is placed, transformations are performed at steps 112-116 to improve placement complexity. More particularly, the placement complexity is represented by the function:

$$\sum_{\{megacellsplaced\}} CM_i + CS_i ,$$

10 where $CM_i = \sum_{i \neq j} |Dm_{ij} - Cm_{ij}| / (2 \cdot M_{norm})$, $CS_i = \sum_{k=1}^{16} |Ds_{ik} - Cs_{ik}| / S_{norm}$,

Cm_{ij} is the current distance between megacells i and j in Manhattan metrics, Cs_{ik} is the corresponding distance between the megacell corner and chip side in Manhattan metrics, and M_{norm} and S_{norm} are norming
15 coefficients.

There are three types of transformations: shifts, rotations, and flips. Shifts are iteratively applied vertically and/or horizontally. The initial iteration shifts the megacell by a distance equal to
20 one-half of the corresponding dimension of the free rectangle, less the minimal size of the megacell placed. The shift distance is divided by two for each subsequent iteration.

Transformation by rotation is in fixed angular
25 rotations of 90°, 180°, and 270°. A transformation by flipping creates a mirror image of the megacell against the horizontal or vertical axis.

A transformation is performed if it reduces placement complexity. Thus, for each transformation type, at step 112 the transformation type and amount is calculated. For example, if a horizontal shift is attempted, the first iteration will shift the megacell to the right (assuming it is initially in the upper left corner) by a distance equal to one-half of the horizontal dimension of the free rectangle less the minimal size of the megacell. If the shift results in improved placement complexity, a second shift is attempted, also to the right, by one-half the distance ($1/4$ of the dimension of the free rectangle less $1/2$ the size of the megacell). If the second shift did not improve placement complexity, a third shift from the ending point of the second shift is attempted to the left by one-quarter the distance (e.g., to a point $5/8$ the dimension of the free rectangle less $1/4$ the size of the megacell). The process continues until a position for the megacell is selected.

The transformation process continues through all three types until an optimal transformation is achieved at step 112 for all transformation types. If at step 114 the result is a better placement, the transformation is applied at step 116. If no more applicable transformations remain, the current complexity value is memorized and the process continues to step 118. If at step 118 the megacell placed by the process of FIG. 2 was not the last not-

fixed megacell, the process loops back to step 102 to update the free rectangle list and place the next not-fixed megacell.

After all not-fixed megacells are placed and the
5 maximal free rectangles are covered, the minimal complexity value is selected, and the corresponding placement is accepted. The initial placement is completed and the process continues from step 118 to FIG. 3. In the worst case the placement complexity
10 is N^3 , where N is the number of not-fixed megacells.

3. Local Improvements - FIG. 3

FIG. 3 is a flowchart of a process for local improvements of the placement of megacells. In preferred embodiments, the process is repeated for N_{ij}
15 iterations, with each iteration comprising two stages: permutations and movements. In this procedure, only not-fixed megacells are considered.

Permutations are performed by trying to swap pairs of megacells. At step 200, a pair of not-fixed
20 megacells is selected. If there is enough free space in the rectangle to perform swapping, and if complexity is reduced by swapping, the permutation is accepted. If no permutation is acceptable, the process of FIG. 3 is finished. If a permutation is
25 accepted, movements in the form of shifts, rotations and flips are applied to the not-fixed megacells inside the free rectangle. The movement process is the same as the transformation process of FIG. 2, and is iteratively applied to each not-fixed megacell in

the same sequence as they appear in the list as long as complexity is improved. When all megacells are transformed, the placement is finished.

At step 200, a pair of not-fixed megacells
5 within the rectangle is selected, and their positions are swapped. At step 202, the result of the permutation is computed and compared for better results at step 206. For example, consider not-fixed megacells A, B and C, initially positioned as A/B/C.
10 The position of megacell A is swapped with megacell B, so placement A/B/C becomes B/A/C. If the placement complexity is better, the new position is applied at step 206. At step 208, if a pair of megacells has not been considered, the process loops
15 back to step 200 where another pair of megacells, such as megacells A/C is considered. As a result of the second iteration, B/A/C might become B/C/A. The process continues until all pairs of megacells have been considered with no further improvement in
20 complexity. Thus in the example, the B/C pair will be considered, and pairs previously considered will be re-considered. For example, the positions of megacells A and B might again be swapped if the A/C swap allows improved complexity by swapping B/A.
25 Thus, B/C/A might become A/C/B. When the permutation process of steps 200-208 results in no further improvement, the process continues to step 210.

At step 210, the not-fixed megacell that is first in the list (for example megacell A) is

selected, and at steps 212, 214 and 216 transformations are proposed and performed. Steps 212, 214 and 216 are the same as steps 112, 114 and 116 in FIG. 2. Thus, the megacell is shifted, 5 rotated and/or flipped as previously described. At step 218, if the megacell was not the last megacell in the list, the process loops back to step 200 to consider the next not-fixed megacell. Thus, the megacells are transformed in the same order that they 10 appear in the list. After all not-fixed megacells have been considered at step 218, the process continues to step 220.

Step 220 causes the process to loop back to step 20 if the last iteration has not been completed. 15 Thus, the permutations and transformations are re-computed in the manner previously described. The decision at step 220 is based on design parameters. For example, the number of iterations may be pre-selected, and a counter simply ends the process when 20 the maximum number of iterations is reached. Alternatively, the amount of improvement of the complexity might be recorded for each iteration of the process, and the process ended when the improvement between successive iterations is less 25 than some predetermined amount.

Although the present invention has been described with reference to preferred embodiments, workers skilled in the art will recognize that

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changes may be made in form and detail without departing from the spirit and scope of the invention.